Applications of Nanotechnology in Structural Engineering.

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Abstract:

The paper provides an in-depth overview of the state-of-the-art report on the application of nanotechnology in construction, a primary objective of the European project, Towards the Setting Up of a Network of Excellence in Nanotechnology in Construction (NANOCONEX). It begins with background information and recent advancements in nanotechnology. Following this, it examines the current engagement and understanding of nanotechnology within the construction industry through a survey of professionals and leading researchers. The paper also presents findings from a desk study on nanotechnology developments and activities in key areas relevant to construction. It includes examples of nanotechnology-enabled materials and products that are either available on the market or ready for adoption in the industry. Finally, the paper discusses the future trends, potential, and implications of nanotechnology advancements in the construction sector.

Keywords: Nanotechnology, Structural Engineering, Construction, Applications, Materials, Techniques, Future Trends.
Introduction:
Nanotechnology has recently emerged as one of the most popular fields in global research and development, drawing significant attention from the media and investors. It involves creating new products by understanding and controlling the basic building blocks of matter, such as atoms, molecules, and nanostructures. This technology has the potential to revolutionize the design and manufacture of nearly everything. Supported by unprecedented funding, nanotechnology is quickly becoming the industrial revolution of the 21st century.

In the past five years, several reports have been published on the development and opportunities in nanotechnology. Rather than offering an exhaustive analysis, this paper aims to provide a general overview of the key research, commercialization activities, and future trends. The next section will delve deeper into the application of nanotechnology in the construction industry.

Nature has been creating nanosized objects for billions of years, exemplified by cells in plants and animals, though this isn't considered nanotechnology. Similarly, nanoparticles appear in Ming dynasty pottery and medieval stained-glass windows. However, since people at that time were unaware of these nanoparticles and lacked control over their size or an understanding of nanoscale structures, their methods do not qualify as nanotechnology by today's standards.

Objectives of the Research:
1) Investigate and document existing uses of nanotechnology in structural engineering, such as in materials and construction techniques.
2) Assess how nanotechnology-enhanced materials improve the strength, durability, and overall performance of structural components compared to traditional materials.
3) Explore the development and potential of novel nanomaterials, like carbon nanotubes and nano-silica, for use in structural engineering.
4) Examine the safety and environmental implications of using nanotechnology in construction, ensuring that new materials and methods are sustainable and non-toxic.
5) Predict future trends and potential breakthroughs in nanotechnology that could revolutionize structural engineering practices.
6) Identify the main challenges and barriers to the widespread adoption of nanotechnology in structural engineering, including technical, regulatory, and market-related issues.
7) Develop guidelines and best practices for structural engineers on how to effectively integrate nanotechnology into their work.
I. What is Nanotechnology?
Unlike other technologies, nanotechnology is less clearly defined and structured. The term "nano," derived from the Greek word for dwarf, means one billionth. One nanometer is a billionth of a meter, approximately 1/80,000th the diameter of a human hair. Nanotechnology is best described as a broad term for activities involving the application of science and technology at the nanometer scale with real-world applications. Definitions vary, but nanotechnology generally involves understanding and manipulating matter at the nanoscale, typically from 0.1 nm to 100 nm.

The importance of controlling matter at the nanoscale lies in the different physical laws (quantum physics) that apply. Traditional materials like metals and ceramics exhibit significantly enhanced properties and new functionalities. Surface behavior becomes dominant over bulk material behavior, opening new possibilities. Control at this scale can result in extraordinary materials, such as carbon nanotubes, which have a tensile strength often cited as 100 times that of steel. Nanotechnology can be approached in two ways: top-down or bottom-up. The top-down approach reduces the size of structures to the nanoscale through machining and etching techniques. The bottom-up approach, or molecular nanotechnology, involves the controlled self-assembly of atoms and molecules to form structures. Nanoscience and nanotechnology bridge various traditional sciences and technologies, including chemistry, physics, life sciences, materials science, and many engineering disciplines.

Nanotechnology is fundamentally an enabling technology, allowing advancements in almost every technological field. It promises to create better, cleaner, cheaper, faster, and smarter products and production processes. Like enabling technologies such as electricity and microelectronics that transformed lives, nanotechnology is expected to have a similar impact, potentially more rapidly due to advances in powerful computers, global communication, and other technologies.

II. Nanotechnology in Construction and Structural Engineering:
The construction industry was the only sector to identify nanotechnology as a promising emerging technology in the UK Delphi survey of the early 1990s. Its significance was also emphasized in foresight reports from Swedish and UK construction sectors. Ready-mix concrete and concrete products were predicted to be among the top 40 industrial sectors influenced by nanotechnology within 10-15 years. Despite this, construction has lagged behind other industries such as automotive, chemicals, electronics, and biotech, where nanotechnology R&D has
garnered significant interest and investment from large corporations and venture capitalists. Recognizing nanotechnology's vast potential for the construction industry, the European Commission approved funding in late 2002 for the Growth Project GMA1-2002-72160 "NANOCONEX" - Towards the setting up of a Network of Excellence in Nanotechnology in Construction. One of the primary tasks of this 12-month project was to produce a state-of-the-art report on nanotechnology in construction. The main objective of this report was to evaluate the current developments, awareness, and future potential of nanotechnology within the construction sector and the built environment. It also aimed to contribute to a long-term roadmap for nanotechnology in construction and support the establishment of a scientific program for future proposals. The report was divided into two parts. The first part was based on an email survey of professionals and leading researchers in the construction industry. The second part was a desk study of global nanotechnology-related activities and developments relevant to construction and the built environment, analyzing existing reports, publications, and online information.

III. Existing Activities of Nanotechnology Relevant to Construction:
Due to unprecedented funding in nanoscale science and technology, interest and activities in nanotechnology R&D have significantly increased across various industrial sectors, including construction.
In Europe, an analysis of expressions of interest (EoIs) submitted to the EC FP6 in 2002 revealed 20 (out of 250) EoIs related to nanotechnology applications in construction. These EoIs covered a wide range of activities, such as understanding and modeling phenomena at the nanoscale, developing nanoscale particles and fibers, nanostructure-modified materials, functional materials, thin films and coatings/paints, energy-efficient devices, and smart materials and integrated systems incorporating nanosensors/actuators.
In the USA, several research programs relevant to construction and the built environment have been funded under the National Nanotechnology Initiative (NNI) and by the National Science Foundation. These programs study fundamental aspects of materials, the creation of new materials/functionality, deterioration science, sensing/diagnostic technologies, renewal engineering, multiscale modeling, simulation and design of materials, and construction automation. Some R&D activities aimed at commercial applications/products based on nanotechnology are also evident and are mainly funded/conducted by start-ups and large industrial corporations.
In Australia, the Australian National Nanotechnology Network announced its first collaborative effort in 2002, the Nano House Initiative. This initiative aims to create an effective environment for exploiting new nanotechnological products/processes and educating the public about nanotechnology's benefits. The "nano house" to be built will represent best practices in sustainable and environmentally friendly housing using the latest nanotechnology-based materials and components. This initiative serves as a platform for demonstrating nanotechnology applications to the public and promoting their integration with conventional materials to stimulate the diffusion of nanotechnology into various industries.

In Canada, the Institute for Research in Construction (IRC) at the National Research Council Canada has recognized the importance and potential applications of nanotechnology in the construction industry. Recently, IRC initiated a multi-researcher project to develop new technologies and products for the construction industry based on nanotechnology, focusing on cements, cement-based products, admixtures, and concrete.

The increasing interest in nanotechnology is also evident in Japan, China, and many other countries, reflected in numerous new publications and reports.

The following areas have significant potential for applications in construction and the built environment, with some already being developed by industrial companies and several products already on the market.

**Methodology:**

**Applications of Nanotechnology in Structural Engineering:**

The following areas have a significant potential for applications in construction and the built environment. Some of them are already being developed by industrial companies, and several products already have sales:

1) **Nanoparticles, carbon nanotubes, and Nano-fibers:**
constitute one of the most commercially advanced areas, with these nanoscale materials serving as the foundation for numerous current and potential applications across various industries. Many companies are actively producing diverse types of Nano particulate and fiber materials, including carbon nanotubes, Nano clays, metallic and non-metallic oxides, among others.

In the construction sector specifically, nanoparticles, carbon nanotubes, and nano fibers hold promise for developing significantly stronger, more resilient, and durable structural materials. They also enable the creation of new functional materials, coatings, and devices with vastly improved performance for applications in construction and the built environment. In relation to construction and the built environment, several Nano particulate materials such as TiO2, SiO2, CaCO3, and silicate clay are widely utilized as fillers or additives in coatings, paints, adhesives, sealants, and composites. For instance, Nano clays and nanotubes/fibers are increasingly used to reinforce high-performance composites. Additionally, slurry dispersions of amorphous Nano silica particles have been developed as additives for cement and concrete. These additives enhance the segregation resistance of fresh slurry and self-compacting concrete, and improve the strength and durability of hardened concrete.

Nano particulate materials also show significant promise in environmental protection and sustainability efforts. Various nanoparticles are studied for their potential in chemical processing to reduce waste and substitute toxic materials, as well as for treating pollutants in the environment. For example, TiO2 nanoparticle-based coatings can photo catalytically capture and absorb both organic and inorganic air pollutants. A notable application in Milan involved coating 7,000 square meters of road surfaces with such materials in 2002, resulting in a 60%
reduction in nitrogen oxide concentrations at street level. Research has also demonstrated the efficacy of bimetallic nanoparticles like Fe/Pd, Fe/Ag, or Zn/Pd as powerful reductants and catalysts for various common environmental contaminants.

2) Nanostructure-modified bulk materials:

Fig. 2 - Nanostructure modified steel reinforcement - TEM picture showing microstructure of nano sheet of austenite in a carbide free lath of martensite (MMFX Steel Corp. USA).

exemplified prominently by MMFX2 Steel from MMFX Steel Corp. USA, represent a significant advancement. This steel offers corrosion resistance comparable to stainless steel but at a significantly reduced cost. Unlike conventional carbon steel, MMFX steel exhibits a distinct nanoscale laminated lath structure, akin to plywood (Fig. 2), resulting in enhanced mechanical properties such as increased strength, ductility, and fatigue resistance compared to other high-strength steels. These attributes contribute to prolonged service life in corrosive environments and reduced construction expenses. Given that steel corrosion poses substantial challenges and costs in construction today, the introduction of highly corrosion-resistant materials like MMFX2 Steel holds considerable implications. This steel has already secured essential qualifications for widespread use in U.S. general construction, garnering interest from entities like the Federal Highway Administration, U.S. Navy, and state transportation departments. Numerous projects employing MMFX steel are currently advancing across 22 U.S. states, with MMFX Steel focusing efforts on capturing a significant share of the approximately 12 million tons per year North American construction reinforcing steel market.

Another notable area of development involves bulk insulating materials such as bulk nanoporous silica compounds and aerogels. NanoPore, for instance, has
engineered bulk nanoporous silica compounds incorporating embedded organic molecules that exhibit thermal insulation capabilities up to ten times superior to conventional materials. These low-density, highly porous solids owe their exceptional insulation properties to the specific shape and small size (10-100 nm) of numerous pores. Applications of these advanced insulating compounds span various sectors requiring outstanding thermal performance, optimal energy efficiency, or minimal insulation thickness.

Furthermore, other nano-enhanced high-performance structural materials like high-strength ductile cement/ceramics, glass, metal, and polymer nanocomposites, originally developed for automotive and military uses, hold promise for construction applications. For instance, robust ceramics can serve as cutting tools, high-strength springs, or wear-resistant components, while ductile cement, glass, and polymer nanocomposites could enhance the resilience of structures against earthquakes or impacts.

3) Functional coating and thin Films

![Functional coating and thin Films diagram](image)

Fig.3: P. Froimowicz, D. Klinger, K. Landfester 2011.

Functional coatings and thin films can be enhanced by integrating specific nanoparticles or nanolayers, offering improved performance and added functionalities. These advancements have led to the development and commercialization of various products tailored for construction and the built environment. Examples include protective coatings against corrosion, self-cleaning coatings for windows, thermal control coatings, energy-efficient coatings for glass,
and durable paints for buildings. For instance, self-cleaning windows from companies like Pilkington and St. Gobain utilize photo catalytic nanoparticles such as TiO2, which react with sunlight to break down organic dirt, combined with hydrophobic properties that enable rainwater to wash away the loosened dirt. Another innovation is the Lotus Spray by BASF, inspired by lotus leaves, providing exceptional water-repellent properties suitable for construction applications. Additionally, coatings have been developed that are both hydrophobic and oleophobic, useful for surfaces prone to graffiti and protective clothing. For example, DELETUM, an anti-graffiti paint developed in Mexico, utilizes functionalized nanoparticles and polymers to repel both water and oil, making the surface non-stick and easy to clean. Moreover, nanostructured coatings can selectively manipulate light transmission and reflection, offering applications such as radiant heat reflectors in windows for energy savings. Ongoing research also explores smart materials that can adapt to environmental changes, such as architectural coatings that change color with temperature variations, and cladding that adjusts to minimize energy consumption in buildings.

4) **Microscale sensors and devices:**

Microscale sensors and devices are already in use across construction and the built environment for monitoring and controlling environmental conditions (such as temperature, moisture, smoke, noise) and assessing the performance of materials and structures (including stress, strain, vibration, and cracking). Advances in nanotechnology have significantly reduced the size, improved reliability, and increased energy efficiency of these devices. They have also opened up new avenues, such as biomimetic sensors and systems utilizing carbon nanotubes, which were previously unattainable with traditional micron-scale manufacturing methods. Nanotechnology-enabled sensors and devices also hold promise for the development of smart materials and structures capable of self-sensing and self-actuating. An illustrative example is the use of electronic noses by Cyrano Sciences, employing an array of polymer nanometer-thin film sensors. These devices are more sensitive and cost-effective than traditional methods like sniffer dogs and have been applied in detecting harmful gases, assessing food quality, monitoring chemical leaks, detecting pollution, and identifying diseases.

Innovations continue to emerge, such as autonomous, disposable chips being developed by Siemens and Yorkshire Water. These chips integrate chemical
sensors to monitor water quality continuously and transmit pollution alerts via radio. Potential applications in construction include self-healing building materials like concrete that repair cracks autonomously, intelligent tools embedded with sensors, and buildings or structures capable of adapting to evolving environmental and weather conditions.

Results of Study:
The application of nanotechnology in structural engineering has yielded significant advancements. Nanomaterials and nanotechnology have been utilized to enhance the properties of construction materials such as concrete and steel, making them stronger, more durable, and resistant to environmental factors like corrosion and wear. Nanosensors have been integrated into structures for real-time monitoring of structural health, detecting stress, strain, and potential damage. Moreover, nanotechnology has enabled the development of self-healing materials that can repair cracks autonomously, thereby extending the lifespan of structures. Overall, nanotechnology is revolutionizing structural engineering by improving material performance, enabling smart monitoring systems, and enhancing the sustainability and resilience of infrastructure.

Studying the applications of nanotechnology in structural engineering has yielded significant results and potential advancements across various fronts:

- Nanotechnology has enabled the development of construction materials with superior mechanical properties. Nanoparticles, such as carbon nanotubes or nanoclays, when incorporated into concrete or composites, can enhance tensile strength, toughness, and durability. This improvement can lead to structures that are more resistant to fatigue, cracking, and environmental degradation.

- Nanotechnology has facilitated the creation of self-sensing materials that can detect structural damage or stress through embedded nanoparticles. These materials can provide real-time data on structural integrity, enabling proactive maintenance and reducing the risk of catastrophic failure. Additionally, self-healing materials incorporating nanocapsules or nanofibers can autonomously repair micro-cracks, extending the lifespan of structural elements.

- Nanotechnology has revolutionized surface treatments and coatings used in structural engineering. Nano-enhanced coatings can provide functionalities such as corrosion resistance, anti-fouling properties, self-cleaning capabilities, and improved thermal insulation. These coatings enhance the
durability and performance of structural components exposed to harsh environmental conditions.

- Nanotechnology plays a crucial role in the advancement of sensor networks for structural health monitoring (SHM). Nanosensors embedded in structural elements can monitor parameters such as strain, temperature, and moisture levels in real-time. This capability enables early detection of structural anomalies, optimizing maintenance schedules, and enhancing overall safety.

**Future Trends and Potential:**
Looking ahead, insights from construction professionals and global nanotechnology developments suggest that the discussed research areas are poised to significantly impact the construction and built environment sectors over the next decade. The primary influence is expected to derive from advancements in material performance through refined control at the nanoscale and improvements in production processes, which are critical given the scale of material usage in construction. These advancements are likely to build upon existing technologies incrementally.

In the medium to long term, spanning beyond 10-15 years, substantial breakthroughs in materials science are anticipated. These breakthroughs could herald a shift towards a 'materials by design' approach, replacing the traditional trial-and-error methods. This approach promises tailored materials that meet specific requirements and the development of advanced simulation tools to enhance structural longevity and prevent deterioration in both new and existing buildings.

Moreover, the ongoing development of nanotechnology, coupled with biomimetics research aimed at understanding natural materials' structural formation and manufacturing processes, holds the potential for revolutionary advancements. These innovations could lead to the design and production of materials and structures that offer improved energy efficiency, sustainability, and adaptability to changing environmental conditions. Looking further ahead, research in molecular nanotechnology raises the tantalizing prospect of self-building structures, where molecular-level processes autonomously contribute to construction activities.

**Recommendations:**
Nanotechnology offers promising applications in structural engineering, revolutionizing material properties and construction techniques. Nanomaterials like carbon nanotubes and graphene can reinforce traditional building materials, enhancing their strength, durability, and resilience against environmental factors.
such as corrosion and fatigue. Nanosensors embedded in structures enable real-time monitoring of structural health, detecting defects at a molecular level before they compromise safety. Furthermore, nanotechnology facilitates the development of smart materials that can adapt to changing conditions or repair themselves autonomously, thereby extending the lifespan of infrastructure. These advancements not only improve structural performance but also pave the way for sustainable construction practices by reducing material use and enhancing energy efficiency.

**Conclusion:**
The findings suggest that nanotechnology research and development in the construction and built environment sector lags behind other industries. Government initiatives, foresight organizations, and academic researchers have primarily driven advancements in this field. Although there are limited commercial activities and some nano-based materials and products are being integrated into the industry or are nearing adoption, overall adoption remains fragmented and largely unknown beyond scientific circles. While new technologies are being developed to address various needs, including those outside traditional construction applications, there is significant potential for technology transfer. Awareness of nanotechnology among construction professionals is low, and efforts are needed to change negative perceptions through targeted R&D, technology monitoring, and knowledge dissemination within the industry. Nanotechnology holds considerable promise for improving construction materials and processes, which could yield substantial cumulative benefits. In the short to medium term, advancements are expected to enhance material performance, potentially bringing significant economic impacts. Looking further ahead, continued nanotechnology development could revolutionize material and structural design, offering enhanced energy efficiency, sustainability, and adaptability to evolving environmental conditions.

**References:**